

## Threading Dies



### Product Description

- The proven quality dies with precise cutting geometry ensure an excellent start-cutting performance, easy threading and ensure clean threads.
- Dies in a high-quality special-grade steel, fully tempered and hardened, for long life usage.
- Teeth milling process: To further improve threading performance, dies will undergo teeth milling process with special milling tool. It will improve the teeth geometry and surface.



### Dies interchangeable with RIDGID type, fits ratchet threader, portable threader

Description	Size / Catalog number					
	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
NPT HSS	26251	26252	26253	26254	26255	26256
NPT Alloy	26201	26202	26203	26204	26205	26206
BSPT HSS	26151	26152	26153	26154	26155	26156
BSPT Alloy	26101	26102	26103	26104	26105	26106

### Dies interchangeable with RIDGID type, fits threading machine

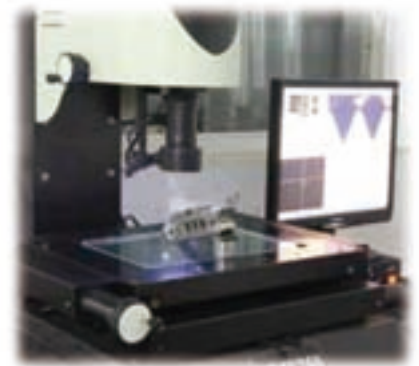
Description	Size / Catalog number				
	1/4"-3/8"	1/2"-3/4"	1"-2"	2 1/2"-3"	2 1/2"-4"
NPT HSS	21251	21252	21253	21254	21255
NPT Alloy	21201	21202	21203	21204	21205
BSPT HSS	21151	21152	21153	21154	21155
BSPT Alloy	21101	21102	21103	21104	21105
BSPP HSS	-	21351	21352	-	-

## Metric Dies interchangeable with RIDGID type, fits threading machine

Description	Size / Catalog number							
	M12	M14-16	M18-22	M24-27	M30-33	M36-39	M42-45	M48-52
Metric Alloy	21501	21502	21503	21504	21505	21506	21507	21508

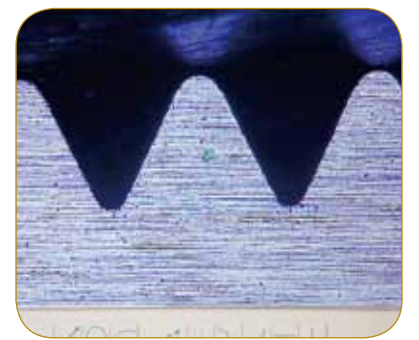
## Dies interchangeable with REX type, fits threading machine

Description	Size / Catalog number			
	1/2"-3/4"	1"-2"	2 1/2"-3"	2 1/2"-4"
NPT HSS	22251	22252	22253	23254
NPT Alloy	22201	22202	22203	23204
BSPT HSS	22151	22152	22153	22154
BSPT Alloy	22101	22102	22103	22104



## F4 type dies fits Threading Machine: SQ50C, SQ80D, SQ100D

Description	Size / Catalog number	
	1/2"-3/4"	1"-2"
NPT HSS	25252	25253
NPT Alloy	25202	25203
BSPT HSS	25152	25153
BSPT Alloy	25102	25103
BSPP HSS	25301	25302



Teeth projection (BSPT)

## 100 type dies fits Threading Machine: SQ50B, SQ80D1, SQ100D1

Description	Size / Catalog number				
	1/2"-3/4"	1"-2"	2 1/2"-3"	2 1/2"-4"	5"-6"
NPT HSS	23251	23252	23253	23254	-
NPT Alloy	23201	23202	23203	23204	23205
BSPT HSS	23151	23152	23153	23154	-
BSPT Alloy	23101	23102	23103	23104	23105

5"-6" dies need to arrange production separately based on requirements.

## Nipple Chuck

### 819 Nipple Chuck Kit

- Holds short or close nipples for threading.
- For use with SQ50B1, SQ50C, SQ80D, SQ80D1, SQ100D, SQ100D1, SQ50, SQ50D, SQ50E, SQ50F, SQ80C1, SQ100F.
- Standard Nipple Chuck includes insert and 5 adapters: ½", ¾", 1", 1¼", and 1½". (Nipple Chuck body serves as 2" Adapter.)



### Ordering Information

Catalog No.	Model No.	Description	Pipe Capacity		N.W(kg)
			(in)	(mm)	
4581011	819	NPT Nipple Chuck	½-2	12-50	4.5
4581010	819	BSPT Nipple Chuck	½-2	12-50	4.5

## Oiler

### Product Description

- To work with portable threaders or other manual oiling required applications.
- Oil is filtered and recirculated through reservoir.
- An ergonomic 2-finger trigger design that reduces user fatigue.



### Ordering Information

Catalog No.	Model No.	Description	N.W (kg)
		Oiler Complete	5
		Oiler Gun with Hose	2